





TWI Certification Ltd Welding Fabricator Certification Scheme

Registration Number 250272/GB Rev 0

This is to Certify that

Sumac Precision Engineering Ltd

has been assessed in accordance with the Rules of the scheme in respect of their control of welding operations involved in the manufacture of:

Precision engineering sectors such as defence, renewable energy, aerospace & aeronautical, medical & scientific, audio, leisure and digital print equipment.

as shown on the attached Schedule

The Company's Welding Management System complies with ISO 3834 Part 3 and EWF/IIW requirements

Full details are held on the TWI register of Certified Companies

George Gair

Certification Management Board

Scheme Manager

Issued by TWI Certification Ltd, Granta Park, Great Abington, Cambridge CB21 6AL, United Kingdom







Schedule

Sumac Precision Engineering Ltd 26 Cambridge Road Granby Industrial Estate Weymouth DT4 9TJ United Kingdom

Registration Number 250272/GB Rev 0 Valid: 12 August 2025 to 11 August 2030 (subject to satisfactory periodic surveillance)

Product range:

Precision engineering sectors such as defence, renewable energy, aerospace & aeronautical, medical & scientific, audio, leisure and digital print equipment.

Materials

Group 1 Carbon steels

Group 2 Thermomechanically treated steels

Group 3 Quenched and tempered steels

Group 8 Austenitic stainless steels

Group 10 Austenitic ferritic stainless steels

Group 21 Pure aluminium

Group 22 Non heat treatable alloys

Group 23 Heat treatable alloys

Group 43 Nickel-chromium alloys

George Gair
Chairman
Certification Management Rose

Certification Management Board

Scheme Manager

Issued by TWI Certification Ltd, Granta Park, Great Abington, Cambridge CB21 6AL, United Kingdom



EUROPEAN FEDERATION FOR WELDING, JOINING AND CUTTING

Having satisfied the requirements of the EWF Manufacturer Certification System for the following Scheme(s):

Welding Quality Management Scheme EN ISO 3834 Part 3

Company: Sumac Precision Engineering Ltd

The Unit: N/A

Located in: Weymouth, United Kingdom

is certified for the product(s):

Precision engineering sectors such as defence, renewable energy, aerospace & aeronautical, medical & scientific, audio, leisure and digital print equipment.

with the scope of work stated in the attached Schedule

Certificate number and revision status: 250272/GB – Rev. 0

First Issue date: 12/08/2025 **Current issue date:** 12/08/2025

Date of expiry: 11/08/2030

ANBCC Certification Scheme Committee Representative

George Gair

TWI Certification Ltd, United Kingdom

Scheme Manager

Emma Freckingham



EUROPEAN FEDERATION FOR WELDING, JOINING AND CUTTING

Schedule Revision Date 12/08/2025 Rev. 0

Related to	Related to Certificate Number 250272/GB Rev. 0				
Product/Co	onstruction standard(s)				
Alternative DEF STAN 0	e Standard(s) (refer to EN 2-706	ISO 3834-5, clause	e 4.1 b)		
	rocess(es) (EN ISO 4063) TIG (141) / TIG (142) / ASW (78	4)			
	terial Group(s) (CEN ISO/ up 2 / Group 3 / Group 8 / Group		22 / Group 23 / Gr	oup 43	
Responsib Scheme	ole Welding Coordination Name (Qualification)	Personnel Job Title	Technical	knowledge	
ISO 3834	L. Thorpe, Technical interview	Responsible Welding Coordinator	Specific		
	J. McDonald, Technical interview	Welding Coordinator	Basic		
	R. D'Agostino, Technical interview	Welding Coordinator	Basic		
ANBCC Cer	tification Scheme Committee Representative		cheme/Manager		
	George Gair George Gair	En	nma Freckinghan	you	
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TWI Certification Ltd, United Kingdom

TWI CERT WFCS | ISO 3834 UKAS PPODUCT CERTIFICATION





INTERNATIONAL INSTITUTE OF WELDING

Having satisfied the requirements of the IIW Manufacturer Certification Scheme according to ISO 3834



Company: Sumac Precision Engineering Ltd

The Unit: N/A

Located Weymouth, United Kingdom

in:

is certified in accordance with

BS EN ISO 3834 Part 3

For the product(s): Precision engineering sectors such as defence, renewable energy, aerospace & aeronautical, medical & scientific, audio, leisure and digital print equipment.

with the scope of work stated in the attached Schedule

Certificate number and revision status: 250272/GB - Rev. 0

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ANBCC Certification Scheme Committee Representative

George Gair

Scheme Manager

Emma Freckingham

TWI Certification Ltd, United Kingdom











INTERNATIONAL INSTITUTE OF WELDING Schedule Revision Date 12/08/2025 Rev. 0

Related to Certificate Number 250272/GB Rev. 0

Product/Construction standard(s)	
Alternative Standard(s) (refer to ISO 3834-5, clause 4.1 b) DEF STAN 02-706	

Welding Process(es) (ISO 4063) MAG (135) / TIG (141) / TIG (142) / ASW (784)

Parent Material Group(s) (ISO/TR 15608) Group 1 / Group 2 / Group 3 / Group 8 / Group 10 / Group 21 / Group 22 / Group 23 / Group 43

Name (Qualification)	Job Title	Technical knowledge	
L. Thorpe, Technical interview	Responsible Welding Coordinator	Specific	
J. McDonald, Technical interview	Welding Coordinator	Basic	
R. D'Agostino, Technical interview	Welding Coordinator	Basic	

ANBCC Certification Scheme Committee Representative

George Gair

TWI Certification Ltd, United Kingdom

Scheme Manager







